

# Bone Tissue Engineering by Bioreactor

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**Q: clinical relevant?**  
**Grafts for bone defect**

**Q: clinical relevant?**  
**Bone regeneration in vitro**

**2D study by flow chamber**

- Intracellular calcium release  $\uparrow$   $IP_3$ ,  $cAMP$   $\uparrow$
- COX-2  $\uparrow$ , Erk-1/2  $\uparrow$
- G proteins  $\uparrow$
- PGE<sub>2</sub>  $\uparrow$ , PGI<sub>2</sub>  $\uparrow$ , NO  $\uparrow$
- Fluid forces  $\rightarrow$  Mechanical strain
- ALP activity  $\uparrow$ , osteocalcin  $\uparrow$
- Osteopontin  $\uparrow$  (2 dyn/cm<sup>2</sup>)
- Mineralized matrix deposition  $\uparrow$

**Oscillatory flow by mechanical loading**

**Hydrodynamic Bioreactor**

**Clinical Application**  
Safety, cost, convenient, evaluation prior transplantation

**Q: what new?**  
**3D culture sys.**

Seeding Uniformity	Proliferation Uniformity	Culture Volume	Safety
Static	×	×	Flexible
Stirring Flask	×	×	>50ml
Rotation Well Vessel	×	×	>20ml
Conventional Perfusion Sys.	×	×	>50ml \$\$\$

**New Bioreactor required**

**Purpose**

**Oscillatory flow**  
→ Loading induced flow profile in vivo

**Develop a hydrodynamic bioreactor:**  
Compact  
Safe  
Easy operation  
In-line seeding with high efficiency  
Small culture volume ↔ large culture volume

**Oscillatory Perfusion System**

**Methods of Seeding and Culture**

After 2 hrs + 1600  $\mu$ l Media

Flow rate: 0.5ml / min

**ALP Activity**

ALP Activity (mM/hr)

ALP Activity/DNA (mM/hr)

**ALP Staining**

**ALP Activity**

Total differentiation per scaffold: Perfusion > Static (p<0.05)

Average differentiation per cell: Perfusion > Static (p<0.1)

**Evaluation of Flow Rate**

RATE (ml/min/well)	Volume (ml/well)	f (Hz)	Waveform (dyn/cm <sup>2</sup> )
0.00	0	0	0
0.05	0.5	1/1200	0.004
0.50	0.5	1/120	0.04
1.00	1.0	1/120	0.08
12.00	0.2	1/2	0.96 $\pm$ 1.0
24.00	0.4	1/2	1.92 $\pm$ 2.0

The difference in flow rate among the 6 wells: 5.81%  $\pm$  0.6 (n=3)

**Q: what new?**  
**Comparison**

Seeding Uniformity	Proliferation Uniformity	Culture Volume	Safety
Static	×	×	Flexible
Stirring Flask	×	×	>50ml \$\$\$
Rotation Well Vessel	×	×	>20ml
Conventional Perfusion Sys.	×	×	>50ml \$\$\$
Oscillatory Perfusion System	✓	✓	1.5ml

**Conclusion**

Tissue engineering bone with clinical relevant size could be cultured **uniformly** in only **1.5ml** media by the oscillatory perfusion system.

Oscillatory perfusion system:  
Compact, efficient seeding & culture, safe, etc.  
The **only** bioreactor → uniform 3D culture  
0.5ml/min → optimized  
Cassette design → internal flow + external flow

Strategy of 3D culture of customized tissue engineering bone was established - **first study**

**Spacial Distribution of Cell Viability**

— Calcein-AM/PI Staining